

numeral keys;
an enter key; and
a program key, a reset/preheat key, and an interrupt key each arranged above the numeral keys and above the enter key on the operation and display section of the operation unit.

32. (New) The image forming apparatus of claim 31, wherein the reset/preheat key is positioned at a left-hand side of and independently of the interrupt key.

33. (New) The image forming apparatus of claim 31, wherein the program key is positioned at a left-hand side of and independently of the reset-preheat key.

34. (New) An image forming apparatus having an operation unit, wherein an operation and display section of the operation unit comprises:

numeral keys;
an enter key; and
a trial key arranged at a right-hand side of and independently of the numeral keys and the enter key on the operation and display section of the operation unit.

35. (New) The image forming apparatus of claim 34, wherein the trial key is positioned above a start key.

Sub D1 36. (New) An image forming apparatus having an operation unit, wherein an operation and display section of the operation unit comprises:

a touch-screen panel; and

a set/counter key arranged at a top left of the touch-screen panel on the operation and display section of the operation unit.

37. (New) An image forming apparatus having an operation unit, wherein an operation and display section of the operation unit comprises:

a touch-screen panel;

a set/counter key; and

a copy key, a copy server key, and a printer key each arranged at a left-hand side of the touch-screen panel, below the set/counter key on the operation and display section of the operation unit.

38. (New) The image forming apparatus of claim 37, wherein the copy key, the copy server key, and the printer key are arranged in a vertical array.

39. (New) An image forming apparatus having an operation unit, wherein an operation and display section of the operation unit comprises:

a touch-screen panel;

numeral keys;

an enter key;

a clear/stop key arranged at a right-hand side of and independently of the numeral keys and the enter key;

a program key, a reset/preheat key, and an interrupt key arranged above the numeral keys and the enter key;

a trial key arranged at a right-hand side of and independently of the numeral keys and the enter key;